

# DMC2058A ONE-STEP BANDING TOOL KIT



**DMC2058A One-Step Banding Tool Kit**

The DMC2058A One-Step Banding Tool Kit provides your service technicians with both the DBS-2100 (M81306/1-01) .250" Wide Band Application Tool and the DBS-2200 (M81306/1-02) .125" Wide Mini-Band Application Tool.

The One-Step Band Application Tools are built to M81306/1 and designed to apply M85049/128-03, M85049/128-04, M85049/128-07, and M85049/128-08 bands. These tools are constructed to survive the demands of production and maintenance use, and remain precisely adjusted to provide a quality band termination.

The tension-lock system gives the operator a positive indication when the precise tension has been applied. The Cut-Off handle easily cuts and bends/locks the shield band in one step.

In addition, the DMC2058A kit contains illustrated operating instructions for all the tooling included.

## DMC2058A TOOL AND ACCESSORY LIST

	2	One-Step Banding Tools
	1	Tension Adjustment Key
	2	Verification Inspection Gages
	20	Stamped Bands

## TOOL KIT CONFIGURATION

Type of Case	Portable
Number of Cases	1
Color	Black
Type of Construction	Polypropylene
Application	One-Step Banding
Type of Inserts	Unicellular Polyethylene Foam with Die Cut Tool Cavities



**DMC2058A**

**DMC DANIELS MANUFACTURING CORPORATION**

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# DMC2058A ONE-STEP BANDING TOOL KIT

## AS85049/128 TOOL IDENTIFICATION CHART

TOOL MIL P/N	DESCRIPTION	WIDTH	DMC P/N*	APPLICATION
M81306/1-01	Set: One-Step Tool, Gage, and Tension Key	.250	DBS-2102	M85049/128-3 & -4
M81306/1-02	Set: One-Step Tool, Gage, and Tension Key	.125	DBS-2202	M85049/128-7 & -8
M81306/1-01A	One-Step Band Tool	.250	DBS-2100	M85049/128-3 & -4
M81306/1-02B	One-Step Band Tool	.125	DBS-2200	M85049/128-7 & -8
M81306/1-01C	Verification Compression Fixture	.250	DBS-CG7	DBS-2100
M81306/1-02D	Verification Compression Fixture	.125	DBS-CG8	DBS-2200
M81306/1-01E	Tension Adjustment Key	.250	DBS-2100-32	DBS-2102 & DBS-2202
M81306/1-02E	Tension Adjustment Key	.125	DBS-2100-32	DBS-2102 & DBS-2202

## AS85049/128 BAND IDENTIFICATION CHART

BAND MIL P/N	CONFIGURATION	WIDTH	TERMINATE WITH
M85049/128-3	Stamped Buckle, Flat	.250	One-Step Only
M85049/128-4	Stamped Buckle, Pre-Coiled	.250	One-Step Only
M85049/128-7	Stamped Buckle, Flat	.125	One-Step Only
M85049/128-8	Stamped Buckle, Pre-Coiled	.125	One-Step Only

## DMC BANDS & RINGS

DMC P/N	DESCRIPTION
DBS-128-3	M85049/128-3 .250 wide x 14.25" long (Stamped Flat)
DBS-128-4	M85049/128-4 .250 wide x 14.25" long (Stamped Pre-Coiled)
DBS-128-7	M85049/128-7 .125 wide x 14.25" long (Stamped Flat)
DBS-128-8	M85049/128-8 .125 wide x 14.25" long (Stamped Pre-Coiled)
DBS-BR1	Band Removal Tool
4-1376	.500 Dia. Split Ring Set (Ref: AS85049/93)
4-1377	.750 Dia. Split Ring Set (Ref: AS85049/93)
4-1378	1.00 Dia. Split Ring Set (Ref: AS85049/93)
4-1379	1.50 Dia. Split Ring Set (Ref: AS85049/93)

## DMC ONE-STEP APPLICATION TOOLS, ACCESSORIES AND COMPONENTS

.250 STANDARD WIDTH BAND TOOLS	
DBS-2100	M81306/1-01A* Hand Operated Band Tool
DBS-2102	Hand Operated Band Application Tool Set (includes DBS-2100, DBS-2100-32, DBS-CG7)
DBS-2100-32	Tension Adjustment Key
DBS-2100-SB	Replacement Stationary Blade for .250 Band Tools
DBS-2100-MB	Replacement Movable Blade for .250 Band Tools
.125 WIDTH MINI-BAND TOOLS	
DBS-2200	M81306/1-02B* Hand Operated Mini Band Tool
DBS-2202	Hand Operated Mini Band Application Tool Set (includes DBS-2200, DBS-2100-32, DBS-CG8)
DBS-2100-32	Tension Adjustment Key
DBS-2200-SB	Replacement Stationary Blade for .125 Band Tools
DBS-2200-MB	Replacement Movable Blade for .125 Band Tools
TOOL VERIFICATION INSTRUMENTATION	
DBS-CG4D	Laboratory Verification Instrument for DBS-2100 & DBS-2200 series band tools
DBS-CG7	Field Verification Inspection Gage for DBS-2100, M81306/1-01C*
DBS-CG8	Field Verification Inspection Gage for DBS-2200, M81306/1-01D*