

DMC1663 & DMC1663A MAINTENANCE KIT

For Mil-Spec Large Size Contacts 8 through 0000



**DMC1663 & DMC1663A
for Large Size Contacts**

THE WA23 (M2252/23-01) Pneumatic Indent Crimp Tool

DMC's heavy pneumatic indent crimp tool functions with the push of a button for operator ease. This heavy duty crimp tool accommodates large size contacts 8 through 0000 (AWG) and operates on standard 90–125 psi (5.4–8.16 BAR) shop air sources.

It is engineered with the operator's safety in mind and features a full cycle control system. This tool is portable and needs no extra booster for large size contacts.

The standard die assembly and positioner are easily interchangeable with no special tool required. Custom dies and positioners may be designed to specific requirements. An optional foot valve is available upon request (P/N WA23FP).

DMC1663 TOOL AND ACCESSORY LIST

MIL P/N	DESCRIPTION	DMC P/N
M22520/23-01	Crimp Tool	WA23
M22520/23-02	Die Assy. 8	WA23-2
M22520/23-03	Die Assy. 6	WA23-3
M22520/23-04	Die Assy. 4	WA23-4
M22520/23-05	Die Assy. 1/0	WA23-5
M22520/23-06	Die Assy. 2/0	WA23-6
M22520/23-07	Die Assy. 4/0	WA23-7
M22520/23-09	Positioner 8	WA23-9
M22520/23-10	Positioner 6	WA23-10
M22520/23-11	Positioner 4	WA23-11
M22520/23-12	Positioner 4, 4N, 4G	WA23-12
M22520/23-13	Positioner 1/0	WA23-13
M22520/23-14	Positioner 1/0, 1/0N	WA23-14
M22520/23-15	Positioner 2/0, 2/0N	WA23-15
M22520/23-16	Positioner 4/0, 4/0N	WA23-16

TOOL KIT CONFIGURATION

Type of Case	Portable
Number of Cases	1
Color	Black
Type of Construction	Polyethylene Plastic
Coverage	Mil-Spec Large Size Contacts Size 8 through 0000
Type of Inserts	Unicellular Polyethylene Foam with Die Cut Tool Cavities

DMC1663A CONSISTS OF ABOVE TOOLS AND BELOW ADDITIONAL ACCESSORY LIST

MIL P/N	CONTACT SIZE	"GO"	"NO-GO"	GAGE P/N
M22520/23-02	8	.130	.136	G693
M22520/23-03	6	.171	.178	G694
M22520/23-04	4	.195	.202	G695
M22520/23-05	1/0	.325	.332	G696
M22520/23-06	2/0	.351	.358	G697
M22520/23-07	4/0	.425	.432	G698

DMC1663 & DMC1663A CONNECTOR COVERAGE

MANUFACTURER	SERIES
MIL-C-5015	Front Release (3400 Series)
MIL-C-5015	Rear Release (3450 Series)
MIL-C-22992	Class L Heavy Duty Cylindrical Connectors

DMC1663

**DMC DANIELS
MANUFACTURING
CORPORATION**

DMC1663A

DANIELS MANUFACTURING CORP., 526 THORPE ROAD, ORLANDO, FL 32824, USA
PHONE (407) 855-6161 • FAX (407) 855-6884 • www.DMCTools.com • E-MAIL: DMC@DMCTools.com